

Date: Monday, 7/9/2007 11:47:22 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACER
Job Number	: 33368		
Estimate Number	: 11094		
P.O. Number	: N/A	Part Number	: D30241
This Issue	: 7/9/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3024 REV A
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: A
Written By	:	Material	: N/A
Checked & Approved By	:	Due Date	: 7/30/2007
Comment	: Est. B 03.05.06 Reformat; Made on Cobra KJ/RF	Qty:	4 Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0375	303 Round Bar 0.375"
		Comment: Qty.: 0.0765 f(s)/Unit Total : 0.3062 f(s) 303 Round Bar 0.375" Material: Ø0.375" AISI 303 SS Round Bar (M303R0.375) Batch: M100817 <i>DIP 07/09/01</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		Comment: HARDINGE CNC LATHE SMALL Turn blank as per Folio FA267 and Dwg D3024 <i>DIP 07/09/01</i> 20
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>DIP 07/09/01</i> 20
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr <i>DIP 07/09/01</i> 20
5.0	QC8	SECOND CHECK
		Comment: SECOND CHECK <i>Mrk 07/09/02</i> 20
6.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST60 <i>07/09/04</i> 20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/09/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 33368

Part Number: D30241

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(OK)

Comment: FINAL INSPECTION/W/O RELEASE

207/09/04

Job Completion



U 09/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	33368
Description: Spacer	Part Number:	D3024-1
Inspection Dwg: D3024	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

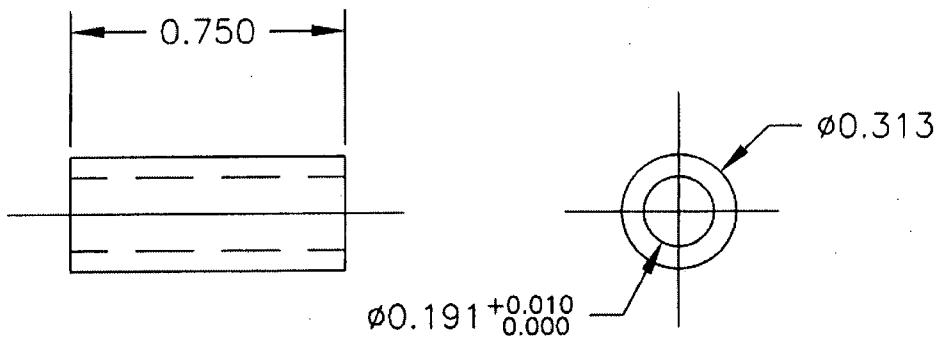
Measured by:	DJD	Audited by:	WJ	Prototype Approval:	N/A
Date:	07/09/01	Date:	07/09/01	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	<i>[Signature]</i>



COPY ISSUED

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>ff</i>	APPROVED <i>ff</i>	DRAWING NO. D3024	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SPACER	SCALE 2:1
A	01.05.18	NEW ISSUE	

D3024-1:

- 1) THIS PART CAN BE PROCURED AS FINISHED PART UNDER NAS43HT3-48 ORSHOP COPY  
MANUFACTURED FROM D2835.
- 2) MATERIAL: AISI 303/304/316/416 STAINLESS STEEL BAR.
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33368

RELEASED  
01.05.30 *ff*

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